

Drill Pipe Performance Characteristics Sheet



Pipe Size and Weight: 2 7/8 9.35 EU
Pipe Grade: S-135
Range: 2
Tool Joint: 3 17/32 X 2 1/8 PTECH28B+

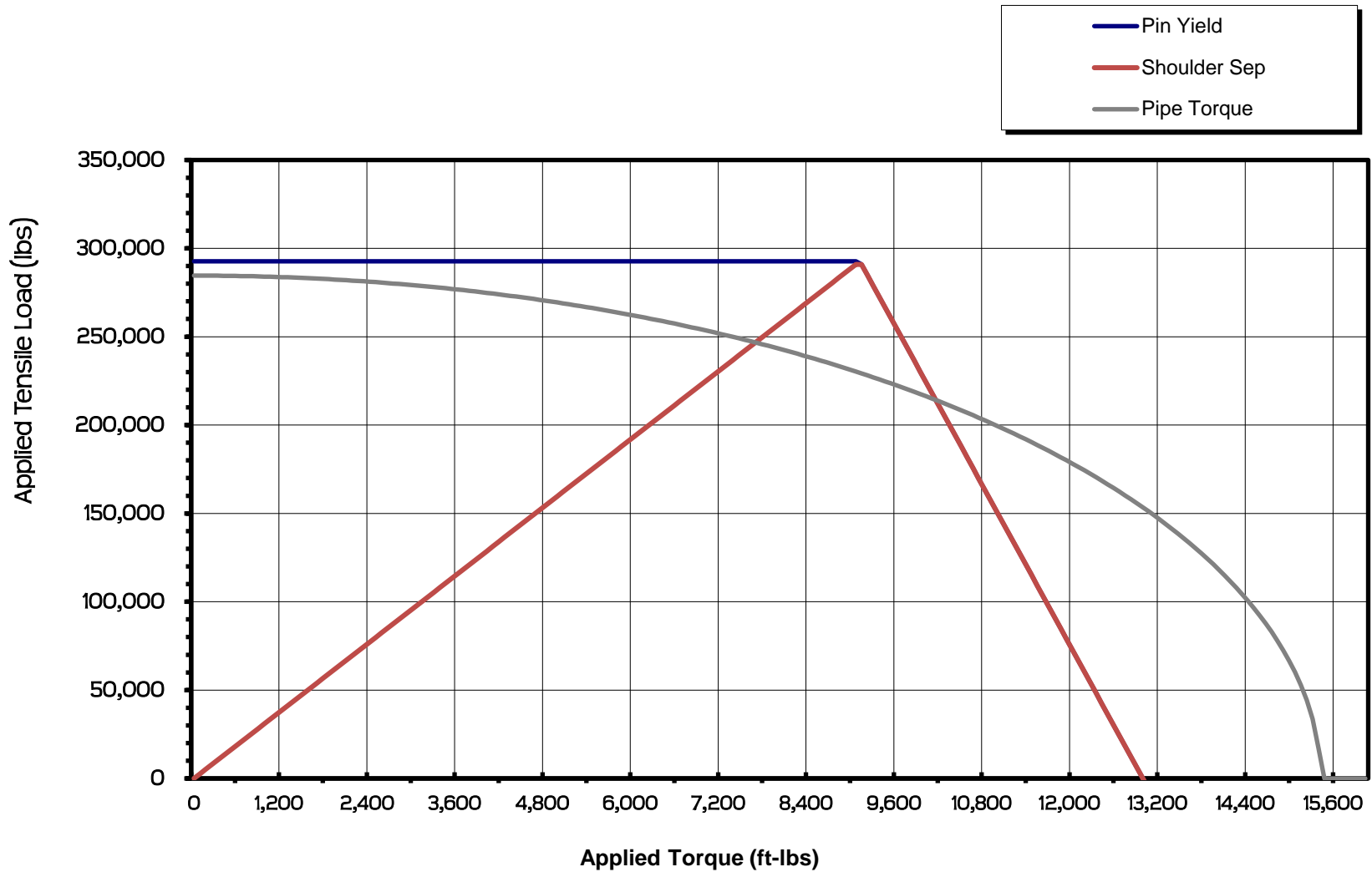
110 Cypress Station
 Suite 160
 Houston, TX 77090, U.S.A.
 Phone: (832) 230-8228
 Fax: (281) 741-9914

Revision 1

Pipe Body		
	New-API	Premium
OD (in)	2.875	2.739
Wall Thickness (in)	0.340	0.272
ID (in)	2.195	2.195
Calculated Plain End weights (lbs/ft)	9.201	7.163
Note: Premium properties are calculated based on uniform OD and wall thickness.		
Cross sectional area pipe body (in ²)	2.708	2.108
Cross sectional area OD (in ²)	6.492	5.892
Cross sectional area ID (in ²)	3.784	3.784
Section Modulus (in ³)	1.540	1.185
Polar Section Modulus (in ³)	3.081	2.371
	New-API	Premium
Torsional Strength (ft-lbs)	20,000	15,400
Tensile Strength (lbs)	365,500	284,600
80% Torsional Strength (ft-lbs)	16,000	12,300
Pressure Capacity (psi)	27,939	25,544
Collapse Capacity (psi)	28,154	24,150
Tool Joint		
PTECH+ CONNECTION		
PTECH28B+		
	OD (in)	3.531
	ID (in)	2.125
Tool Joint with a Material Yield Strength of 135000 psi		
	Pin Tong length (in)	10
	Box Tong length (in)	13
	Torsional Strength (ft-lbs)	12,960
	Recommended Make-up Torque (ft-lbs)	7,800
	Min Recommended Make-up Torque (ft-lbs)	6,200
	Balance OD (in)	3.530
	Tensile Strength (lbs)	297,900
	Tool joint/Drill pipe torsional ratio (New pipe)	0.65
	Tool joint/Drill pipe torsional ratio (Prem pipe)	0.84
	Min OD for premium class (in)	3.469
Drill Pipe Assembly with PTECH+ Tool Joint	Drill Pipe Bend Radius	
API Adjusted weight (lbs/ft)	10.26	* These calculations are based on new pipe with nominal wall
Approximate length (ft)	31.98	Based on Bending Stress (psi) at Pipe OD
API Fluid Displacement (gal/ft)	0.157	15,000
Fluid Capacity (gal/ft)	0.191	Radius of Curvature (R) (ft.) (@ OD of pipe)
Drift Size	2.000	239.6
		BUR (dogleg) deg/100 ft.
		23.9

TORQUE TENSION COMBINED LOAD CURVE

For PTECH28B+ 3 17/32 X 2 1/8 Tool Joint with a Material Strength of 135000 psi, using a Coefficient of Friction factor of 0.08 and a Safety Factor of 1.0. On Pipe: 2.875 9.35 S-135 Premium Class.



PTECH28B+ 3 17/32 X 2 1/8 TOOL JOINT OD WEAR CURVE

