

### 95% Minimum Remaining Wall Means Longer Drill Pipe Life

Drill Pipe Size Label 1 (in)	Nominal Weight Label 2 (lb/ft)	API Nominal Wall New (in)	API	TSC	API Minimum Wall Premium Class 80% (in)	Wall Wear to Premium Class	
			Minimum Wall New 87.5% (in)	Minimum Wall New 95% (in)		API Drill Pipe (in)	TSC Drill Pipe <i>Twice the "Wear-Life"</i> (in)
2-7/8	10.40	0.362	0.317	0.344 + 0.027	0.290	0.027	0.054
3-1/2	13.30	0.368	0.322	0.350 + 0.028	0.294	0.028	0.055
	15.50	0.449	0.393	0.427 + 0.034	0.359	0.034	0.067
4	14.00	0.330	0.289	0.314 + 0.025	0.264	0.025	0.050
	15.70	0.380	0.333	0.361 + 0.029	0.304	0.029	0.057
4-1/2	16.60	0.337	0.295	0.320 + 0.025	0.270	0.025	0.051
	20.00	0.430	0.376	0.409 + 0.032	0.344	0.032	0.064
	22.82	0.500	0.438	0.475 + 0.038	0.400	0.038	0.075
5	19.50	0.362	0.317	0.344 + 0.027	0.290	0.027	0.054
	25.60	0.500	0.438	0.475 + 0.038	0.400	0.038	0.075
5-1/2	21.90	0.361	0.316	0.343 + 0.027	0.289	0.027	0.054
	24.70	0.415	0.363	0.394 + 0.031	0.332	0.031	0.062
6-5/8	25.20	0.330	0.289	0.314 + 0.025	0.264	0.025	0.050
	27.70	0.362	0.317	0.344 + 0.027	0.290	0.027	0.054